



VR30 Billet Oil Pan Installation Instructions

Do not re-use old gasket.

1. Install new gasket (included) into oil pan groove.
2. Clean mating surface on engine (upper oil pan).
3. Align CZP Oil Pan with engine and start all bolts by hand.
4. Tighten bolts in four steps in the order from 1-10 as shown in the diagrams:

Step 1: 36 in-lbs (3 ft-lbs, 4.1 nm)

Step 2: 72 in-lbs (6 ft-lbs, 8.1 nm)

Step 3: 108 in-lbs (9 ft-lbs, 12.2 nm)

Step 4: 144 in-lbs (12 ft-lbs, 16.3 nm)

5. Double-check your oil drain plug for tightness prior to filling (22-28 ft-lbs).

Oil pan capacity will have increased ~0.3qts, and overall fill increases by ~1qt due to lowered drain plug position.

